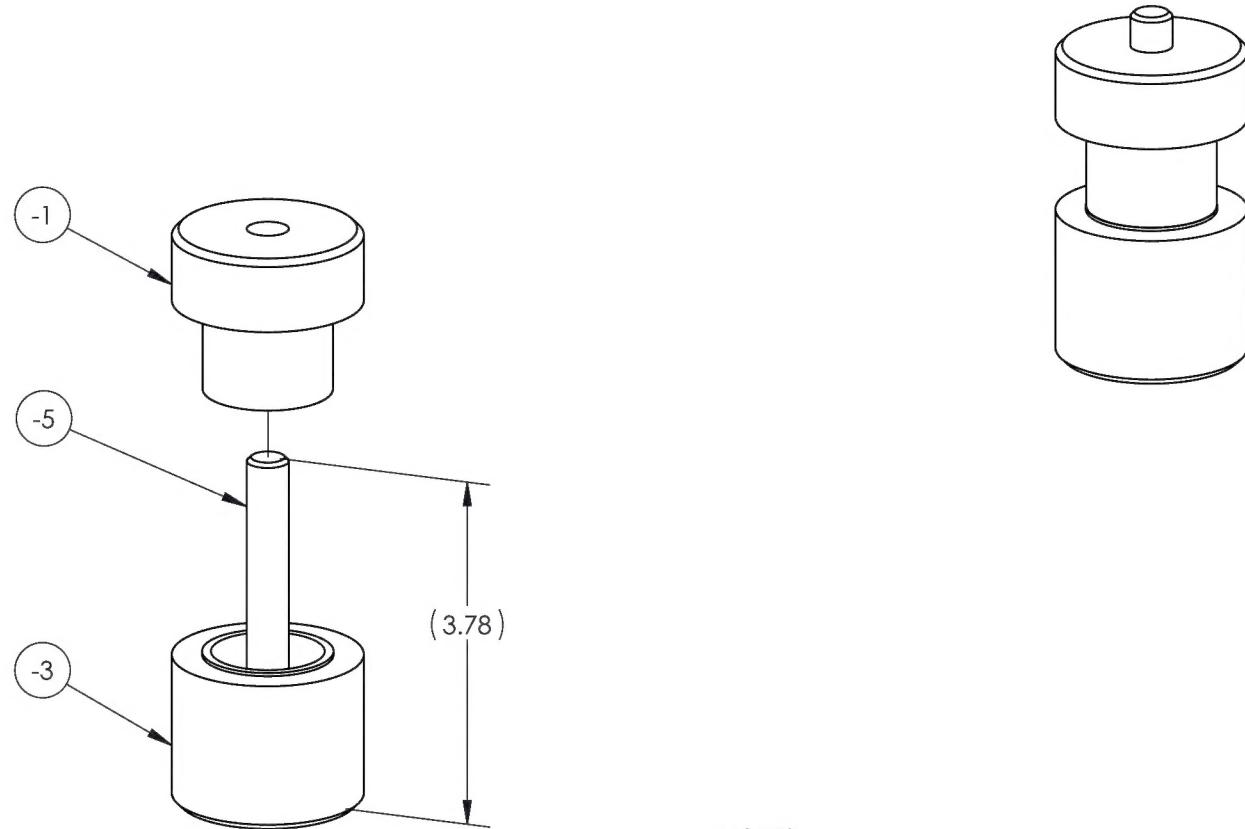


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/31/2015		



NOTES:

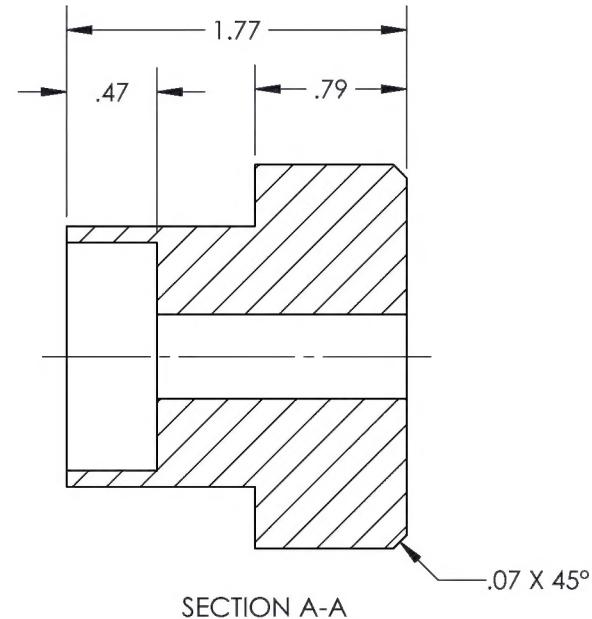
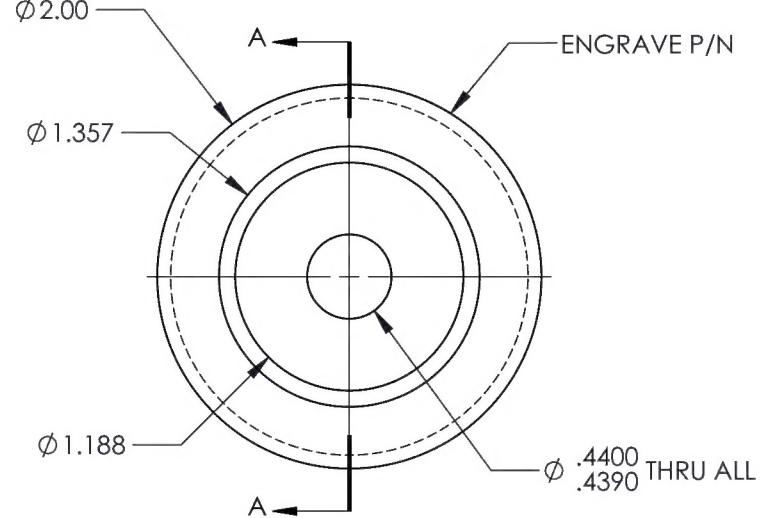
1. REF. AGUSTA T/N: 895-3101-34-101.
2. PART OF KIT RBW895-3101-31-107.

DART AEROSPACE	
TITLE BEARING POSITIONING TOOL	
DWG NO. RBW895-3101-34-101 REV 1	
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
AW109E/AW119	
SCALE 1:2	DATE 3/4/2015
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	1	PLUG		4140/4142		2
		-3	1	BASE		4140/4142		3
		-5	1	PIN	STEEL	Ø7/16 X 4 (MCMASTER-CARR #98381A683) MODIFIED		4

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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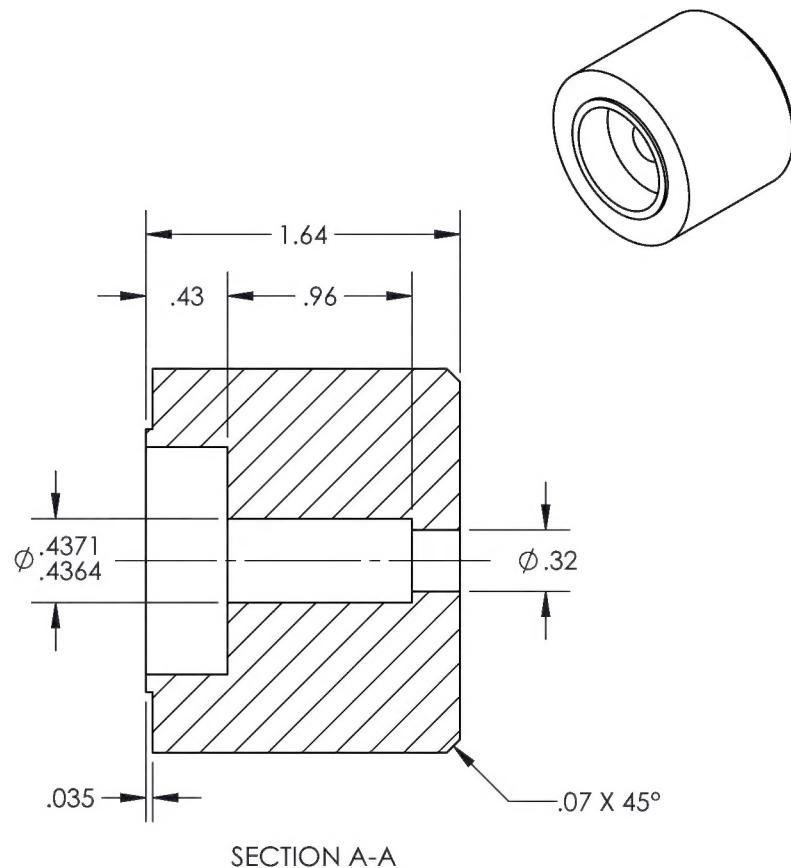
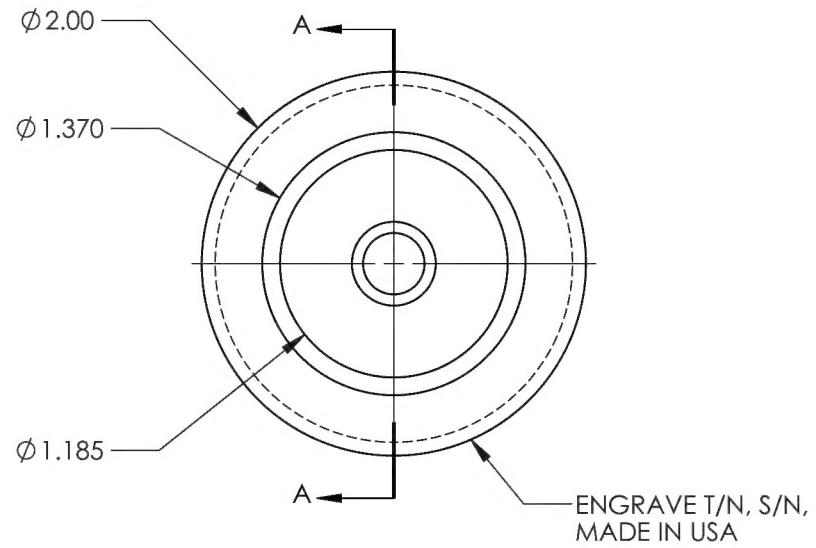


(-1)
PLUG

DART AEROSPACE	
TITLE BEARING POSITIONING TOOL	
DWG NO. RBW895-3101-34-101-1	REV 1
MAT'L 4140/4142	DRAWN BY: DUERFELDT
APPROVED <i>J. Gilbert</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT RC 50-55	
FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL AW109E/AW119	
SCALE 1:1	DATE 3/4/2015
SHEET 2 OF 4	

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REV		ECR		DESCRIPTION		DATE	INITIAL	APPROVED
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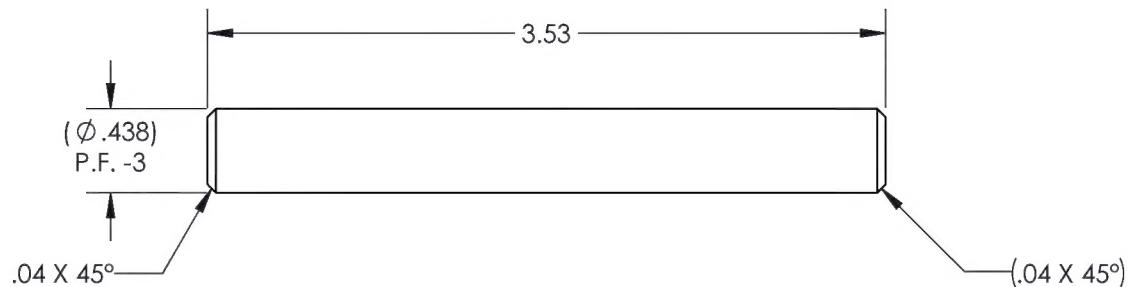
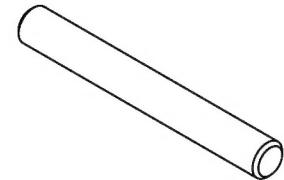
(-3)

BASE

DART AEROSPACE	
TITLE BEARING POSITIONING TOOL	
DWG NO. RBW895-3101-34-101-3	REV 1
MAT'L 4140/4142	DRAWN BY: DUERFELDT <i>J. Gilbert</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT RC 50-55	
FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL AW109E/AW119	
SCALE 1:1	DATE 3/4/2015
SHEET 3 OF 4	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-5)

PIN

DART AEROSPACE			
TITLE			
BEARING POSITIONING TOOL			
DWG NO.	RBW895-3101-34-101-5		
MAT'L	STEEL	DRAWN BY:	DUERFELDT
UNLESS OTHERWISE SPECIFIED		APPROVED	<i>J. Gilbert</i>
DIMENSIONS ARE IN INCHES		HEAT	
.XXX ± .005	FRACTIONS ± 1/8	TREAT	
.XX ± .01	ANGLES ± .5°	FINISH	BLACK OXIDE
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW109E/AW119	
SCALE	1:1	DATE	3/4/2015
		SHEET 4 OF 4	